

## 5-Flute - Variable Index



AICrNX Coated

### Variable Index, 5-Flute, Neck Relief, Square & Corner Radius, 40° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Length Below Shank	Neck ø	Corner Radius	Shank ø	AICrNX Coated Part #
1/2	.5000	5/8	6	4-1/4	.475	—	1/2	<a href="#">REX5567</a>
1/2	.5000	5/8	6	4-1/4	.475	.015	1/2	<a href="#">REX5568</a>
1/2	.5000	5/8	6	4-1/4	.475	.030	1/2	<a href="#">REX5569</a>
1/2	.5000	5/8	6	4-1/4	.475	.060	1/2	<a href="#">REX5570</a>
1/2	.5000	5/8	6	4-1/4	.475	.120	1/2	<a href="#">REX5572</a>
5/8	.6250	3/4	4	2-1/8	.590	—	5/8	<a href="#">REX5575</a>
5/8	.6250	3/4	4	2-1/8	.590	.030	5/8	<a href="#">REX5577</a>
5/8	.6250	3/4	4	2-1/8	.590	.060	5/8	<a href="#">REX5578</a>
5/8	.6250	3/4	4	2-1/8	.590	.120	5/8	<a href="#">REX5580</a>
5/8	.6250	3/4	5	3-1/8	.590	—	5/8	<a href="#">REX5584</a>
5/8	.6250	3/4	5	3-1/8	.590	.030	5/8	<a href="#">REX5586</a>
5/8	.6250	3/4	5	3-1/8	.590	.060	5/8	<a href="#">REX5587</a>
5/8	.6250	3/4	5	3-1/8	.590	.120	5/8	<a href="#">REX5589</a>
5/8	.6250	3/4	6	4-1/8	.590	—	5/8	<a href="#">REX5593</a>
5/8	.6250	3/4	6	4-1/8	.590	.030	5/8	<a href="#">REX5595</a>
5/8	.6250	3/4	6	4-1/8	.590	.060	5/8	<a href="#">REX5596</a>
5/8	.6250	3/4	6	4-1/8	.590	.120	5/8	<a href="#">REX5598</a>
3/4	.7500	1	4	2	.715	—	3/4	<a href="#">REX5602</a>
3/4	.7500	1	4	2	.715	.030	3/4	<a href="#">REX5604</a>
3/4	.7500	1	4	2	.715	.060	3/4	<a href="#">REX5605</a>
3/4	.7500	1	4	2	.715	.120	3/4	<a href="#">REX5607</a>
3/4	.7500	1	5	2-7/8	.715	—	3/4	<a href="#">REX5611</a>
3/4	.7500	1	5	2-7/8	.715	.030	3/4	<a href="#">REX5613</a>
3/4	.7500	1	5	2-7/8	.715	.060	3/4	<a href="#">REX5614</a>
3/4	.7500	1	5	2-7/8	.715	.120	3/4	<a href="#">REX5616</a>
3/4	.7500	1	6	3-7/8	.715	—	3/4	<a href="#">REX5620</a>
3/4	.7500	1	6	3-7/8	.715	.030	3/4	<a href="#">REX5622</a>
3/4	.7500	1	6	3-7/8	.715	.060	3/4	<a href="#">REX5623</a>
3/4	.7500	1	6	3-7/8	.715	.120	3/4	<a href="#">REX5625</a>
3/4	.7500	1	6	3-7/8	.715	.250	3/4	<a href="#">REX5628</a>
3/4	.7500	1	7	4-7/8	.715	—	3/4	<a href="#">REX5629</a>
3/4	.7500	1	7	4-7/8	.715	.030	3/4	<a href="#">REX5631</a>
3/4	.7500	1	7	4-7/8	.715	.060	3/4	<a href="#">REX5632</a>
3/4	.7500	1	7	4-7/8	.715	.120	3/4	<a href="#">REX5634</a>
1	1.0000	1-1/4	5	2-5/8	.960	—	1	<a href="#">REX5648</a>
1	1.0000	1-1/4	5	2-5/8	.960	.030	1	<a href="#">REX5650</a>
1	1.0000	1-1/4	5	2-5/8	.960	.060	1	<a href="#">REX5651</a>
1	1.0000	1-1/4	5	2-5/8	.960	.120	1	<a href="#">REX5653</a>
1	1.0000	1-1/4	6	3-5/8	.960	—	1	<a href="#">REX5658</a>

NOTE: Square Tools will not cut a true square corner due to an edge prep which strengthens the cutting edge.



Speeds & Feeds page 198-199.  
Tool application data pages 208-212.

Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	h6	+0.0015, -0.0015

For specific shank tolerance information please see page 200.